

<CCUS> MHI's Carbon Capture Technology

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About Mitsubishi Heavy Industries (MHI) group



Foundation **1884**

Number of
Group Companies
(consolidated)

259

As of September, 2024

Number of
Employees
(consolidated)

77,778

As of September, 2024

Order Received **6,684.0** billion yen
April, 2023 - March, 2024

Revenue **4,657.1** billion yen
April, 2023 - March, 2024



Gas Turbine



Fighter Plane



Rocket



Ship



Chemical Plant



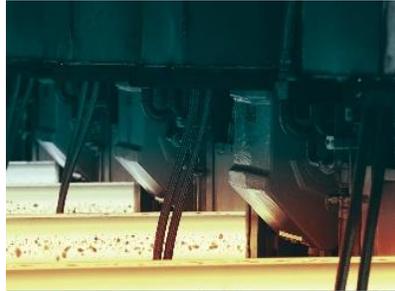
Transportation System



CO₂ Capture



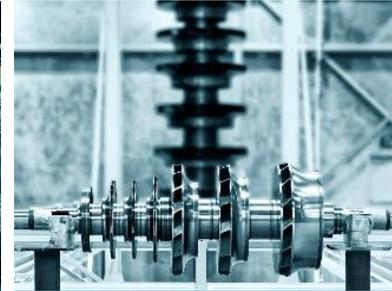
Waste-to-Energy



Metal Machinery



Aero Engine



Compressor



Turbocharger

MHI Group's Declaration to achieve Carbon Neutral by 2040

- In October 2020, the Government of Japan set a goal of achieving Net Zero by 2050.
- MHI declared to achieve the challenging goal of Carbon Neutrality by 2040.



MISSION NET ZERO

Through our group products, technologies, and services that help reduce CO₂ emissions, as well as new solutions and innovations to be developed with partners around the world, Mitsubishi Heavy Industries Group will contribute to realizing net zero emissions for the world as a whole.

To this end, each and every one of our employees is embracing and internalizing "MISSION NET ZERO" and will act to implement a net zero future.

Target Year	Reduce CO ₂ emission across MHI Group Scope 1&2	Reduce CO ₂ emissions across MHI's value chain Scope 3 + reductions from CCUS
2030	-50% (compared to 2014)	-50% (compared to 2019)
2040	Net Zero	Net Zero

Scope 1 represents CO₂ emissions arising directly from MHI Group's operations (fuel combustion and industrial processes)

Scope 2 represents indirect CO₂ emissions, mainly from electricity consumption.

Scope 3 represents indirect CO₂ emissions arising from other companies across our value chain excluding that covered by Scope 1 & 2.

MHI Group's Declaration to achieve Carbon Neutral by 2040:
<https://www.mhi.com/company/aboutmhi/carbon-neutral>

- MHI announced 2024 Medium-Term Business Plan (MTBP) on May 28th, 2024.
- CCUS commercialization is positioned as a long-term, strategic initiative in growth areas.

5-(2) Commercialize Future Growth Areas: ccus



- 2021 MTBP: In addition to responding to many inquiries, developed core technologies and products necessary to realize CCUS. Partnered with ExxonMobil and others, a first step in building a CCUS value chain.
- 2024 MTBP: Through the efforts of GX Solutions, aim to scale business by achieving FID in projects with MHI involvement, and by increasing strategic partnerships through technology licensing both inside Japan and around the world

※Excerpt from “2024 Medium-Term Business Plan” in MHI IR Library
“Commercialize Future Growth Areas”

2021 MTBP	2024 MTBP
<ul style="list-style-type: none"> ■ Responded to inquiries and participated in FSs¹ for many CO₂ capture projects in a variety of industries (>50 projects) ■ Worked to develop core technologies and products such as a new absorbent, a modular CO₂ capture system, an LCO₂ carrier, a CO₂ compressor, and synthetic fuels ■ Created CCS solutions organization through alliance with ExxonMobil. Partnered with licensees around the world. 	<ul style="list-style-type: none"> ■ Receive subsidies from the US Department of Energy, and achieve FID on leading projects such as CCUS hubs and clusters in UK ■ Develop next-generation CO₂ capture technologies, and build service infrastructure, including for remote monitoring, in order to enhance competitiveness ■ Participate in JOGMEC² Advanced CCS³ Projects



Build a CCUS value chain

1 FS: Feasibility Study 2 JOGMEC: Japan Organization for Metals and Energy Security 3 CCS: Carbon dioxide Capture and Storage

Global emission reduction targets

	2030 GHG Emissions *1	Carbon Neutrality Target *1
 Japan	-46% (vs. 2013 levels)	2050
 USA	-50~52% (vs. 2005 levels)	2050
 Canada	-40~45% (vs. 2005 levels)	2050
 EU	-55% (vs. 1990 levels)	2050
 UK	-78% (vs. 1990 levels by 2035)	2050

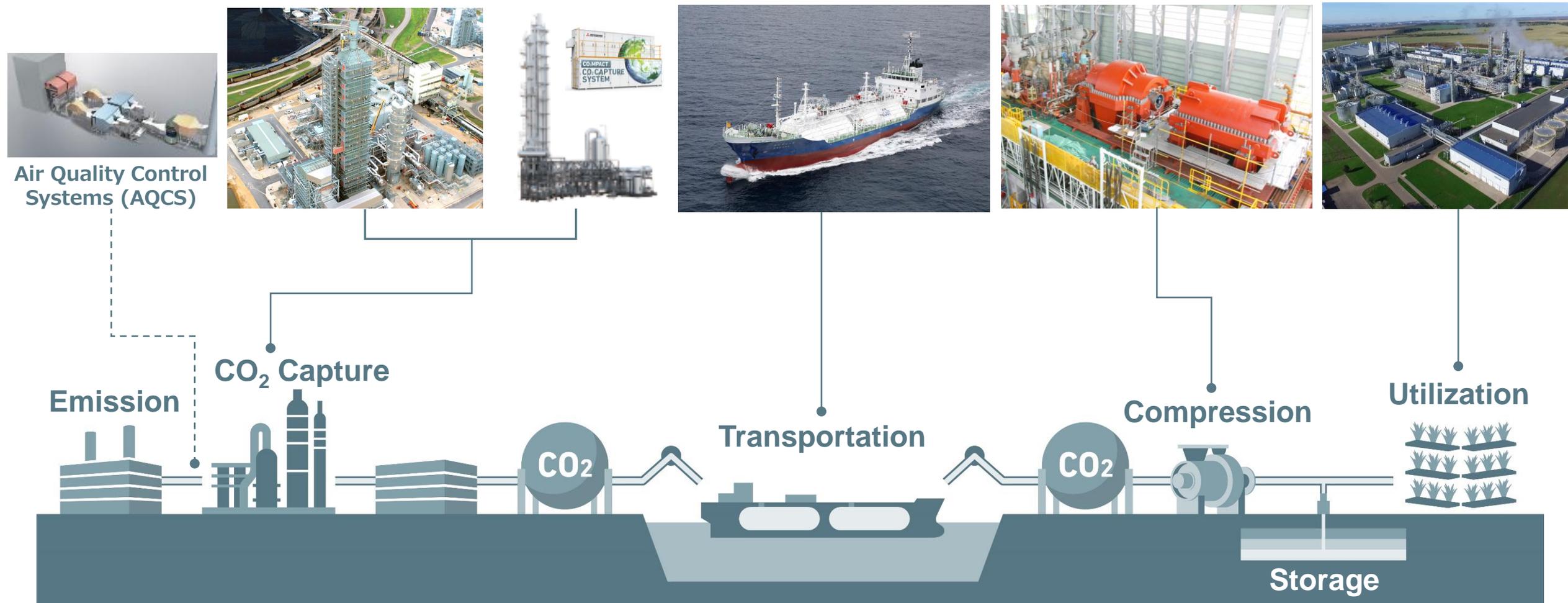
- Difficulty in Final Investment Decision (FID) due to uncertainty in developing of funds and policies in each country.
- Securing both storage of captured CO₂ and viable economics is key for FID.

GHG: Greenhouse Gases

*1 : Nationally Determined Contribution (NDC) recorded in Nationally Determined Contributions Registry

MHI Group's CCUS Value Chain

- MHI group has core technologies essential for CCUS including CO₂ capture, transportation and compression etc., which aims to provide one-stop CCUS solution service.



- **Proprietary technology, World's top market share** (*Post-combustion CO₂ capture)
18 commercial deliveries worldwide, and acquired knowledge and know-how through many operational experience.
- **More than 30 years Research & Development**
Joint research started with KEPCO since 1990, owns R&D center for various demonstration tests.
- **Flue gas treatment technology**
Acquired numerous technologies, operational experience, knowledge and know-how related to AQCS (Air Quality Control System) in power, steel and waste incineration etc., which will be applied as pre-treatment for CCS when required.

Application for various industries



Power



Biomass



Hydrogen



Cement



Steel



Refinery



WtE



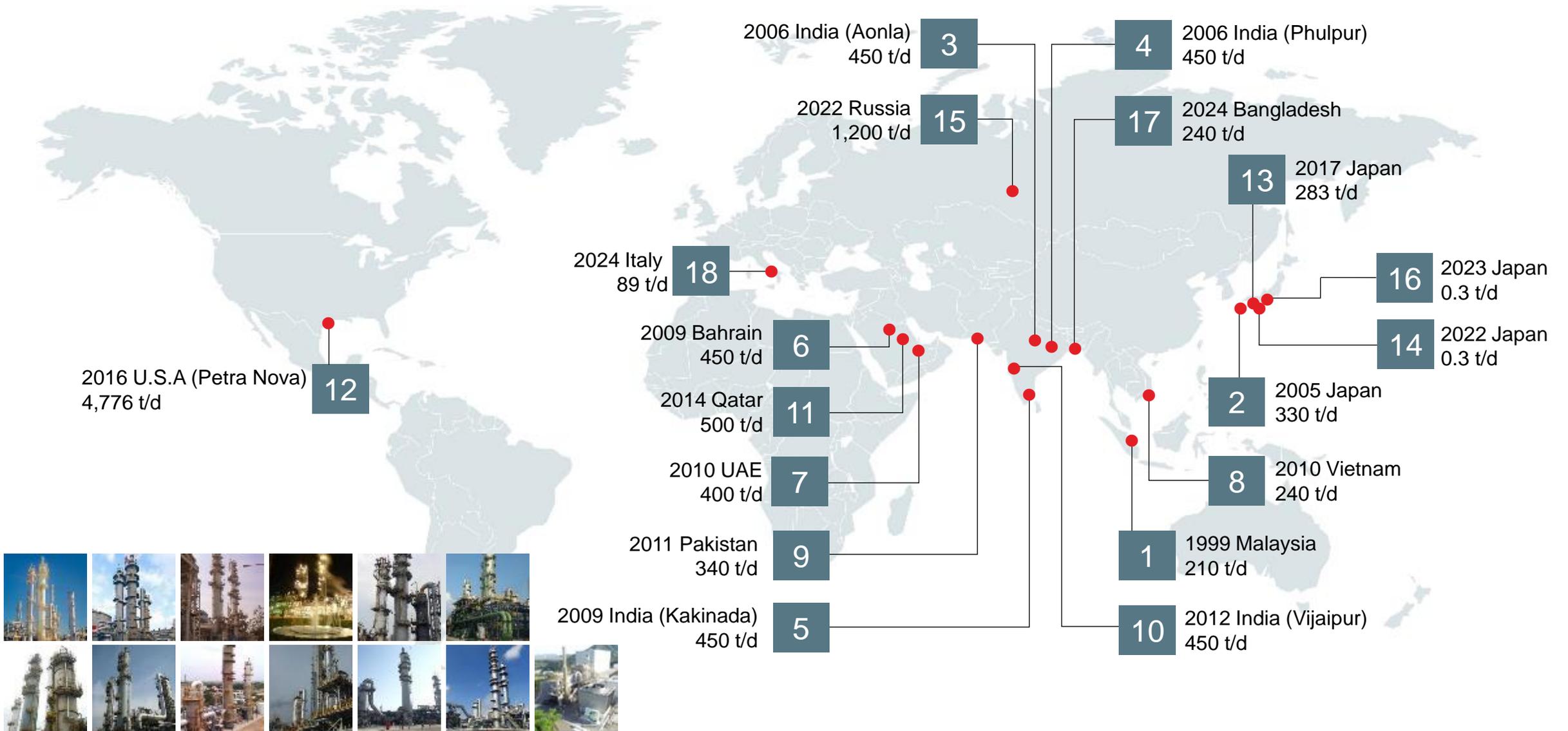
Gas Engine



Ceramic

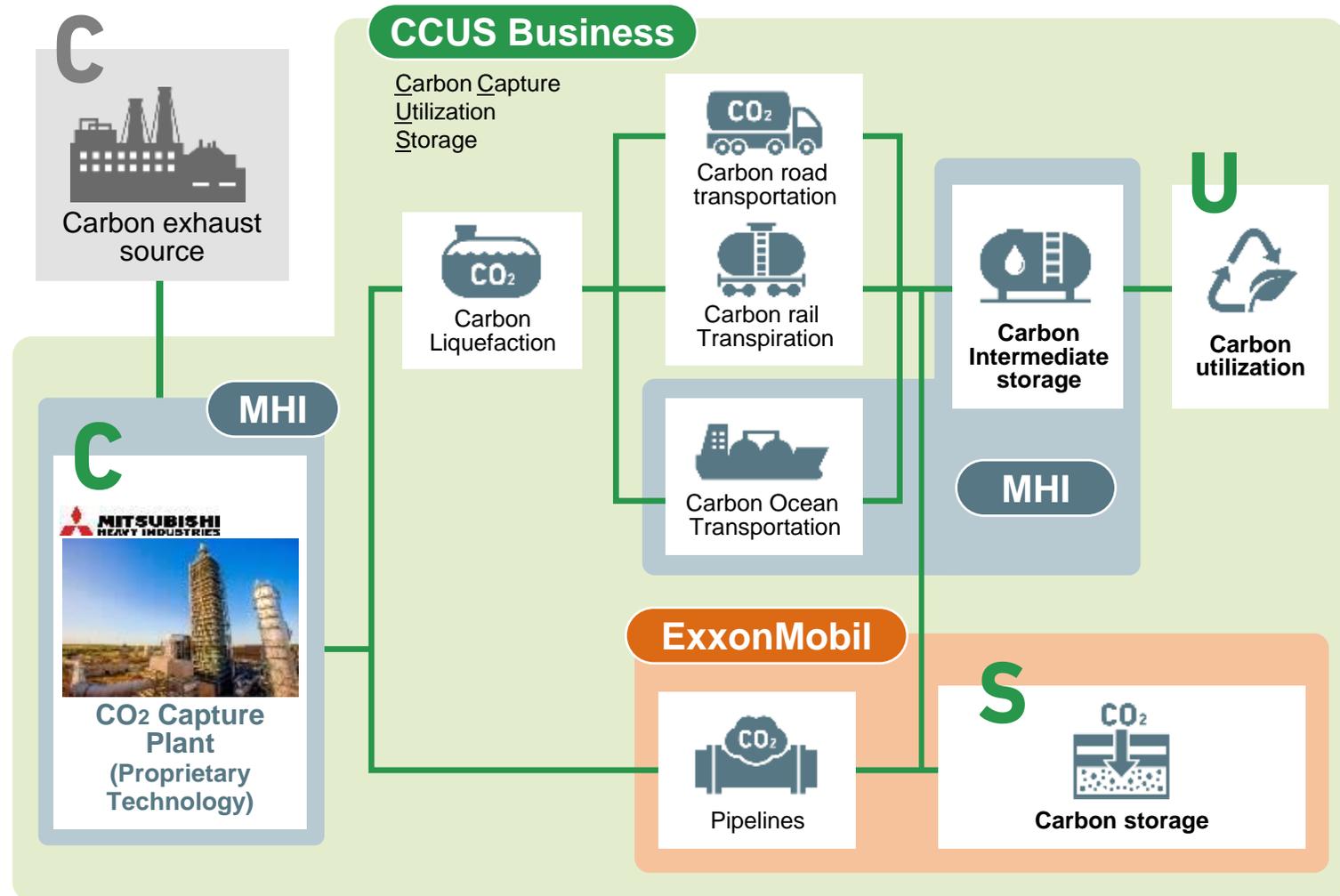
MHI's CO₂ Capture Technology - Commercial Experience

- 18 commercial deliveries worldwide



CO₂ Capture Technology Alliance with ExxonMobil (Agreed in November 2022)

- The joint effort of ExxonMobil's T&S and MHI's CCP will provide customers with end-to-end CCS solutions.
- Combining MHI's CO₂ capture technology and ExxonMobil's CO₂ T&S capabilities can provide solutions with the confidence for performance and effective project execution.



<Topics> Research & Development

Install a CO₂ Capture Pilot Plant at KEPCO Himeji No.2 Power Station

- The new pilot plant will be installed for R&D of CO₂ capture technology and will use flue gas from the gas turbine at Himeji No.2 Power Station and start operation in 2025.
- By demonstrating the next-generation CO₂ capture technology under the alliance with ExxonMobil, the plant will accelerate R&D aimed at reducing environmental impact and costs, and further strengthen its competitiveness.



Image of CO₂ Capture Pilot Plant

